

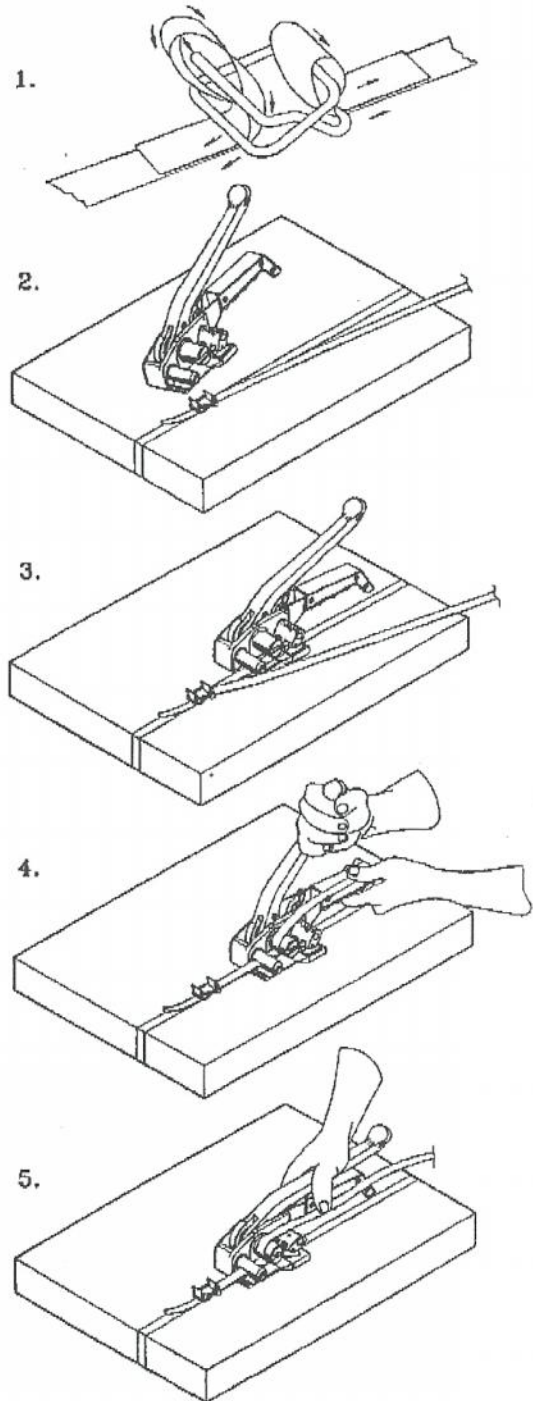
## OPERATION INSTRUCTIONS

1./2. Put strap around the package. Insert strap into the buckle and tighten strap by hand.

3. Take the tensioner by the right hand and depress tension lever. Place strap under the gripper so that it touches the housing with the right hand edge. Release tension lever.

4. Insert the upper strap into the slot of the cutter mechanism and the windlass. Hold the tool and strap with your left hand and move the tension lever forth and back until the strap is tensioned.

5. Depress the tension lever from the tensioner completely until the strap is cut. Pivot the tensioner away from the strap.



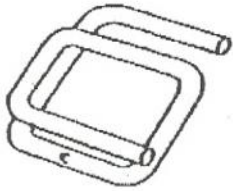
## MAINTENANCE INSTRUCTIONS

PERIODICALLY LUBRICATE ALL MOVING PARTS WITH ONE OR TWO DROPS OF LIGHT MACHINE OIL.

CLEAN CLAMP OF ANY DIRT OR STRAP RESIDUE DAILY.

# BUCKLE APPLICATION

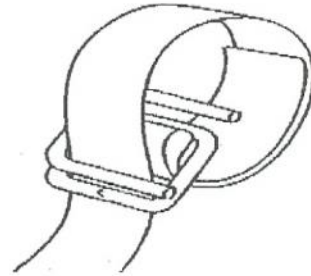
STEP 1



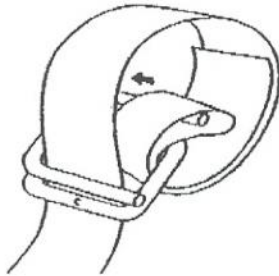
STEP 2



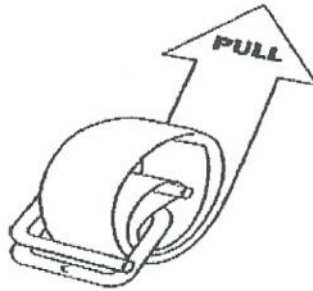
STEP 3



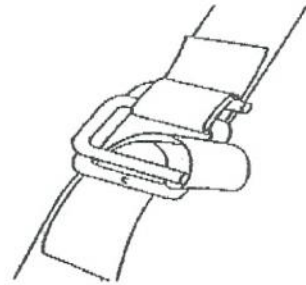
STEP 4



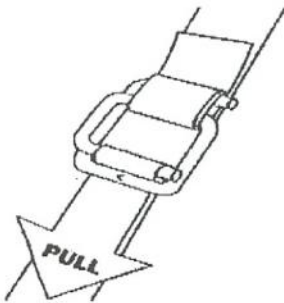
STEP 5



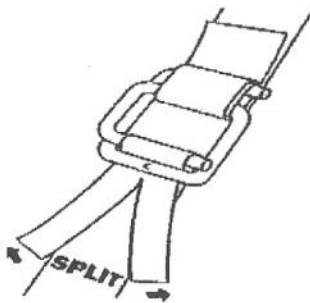
STEP 6



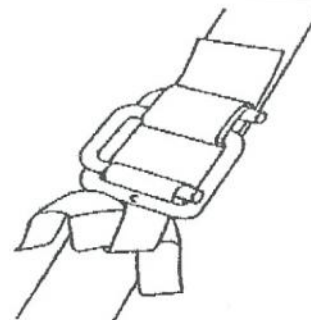
STEP 7



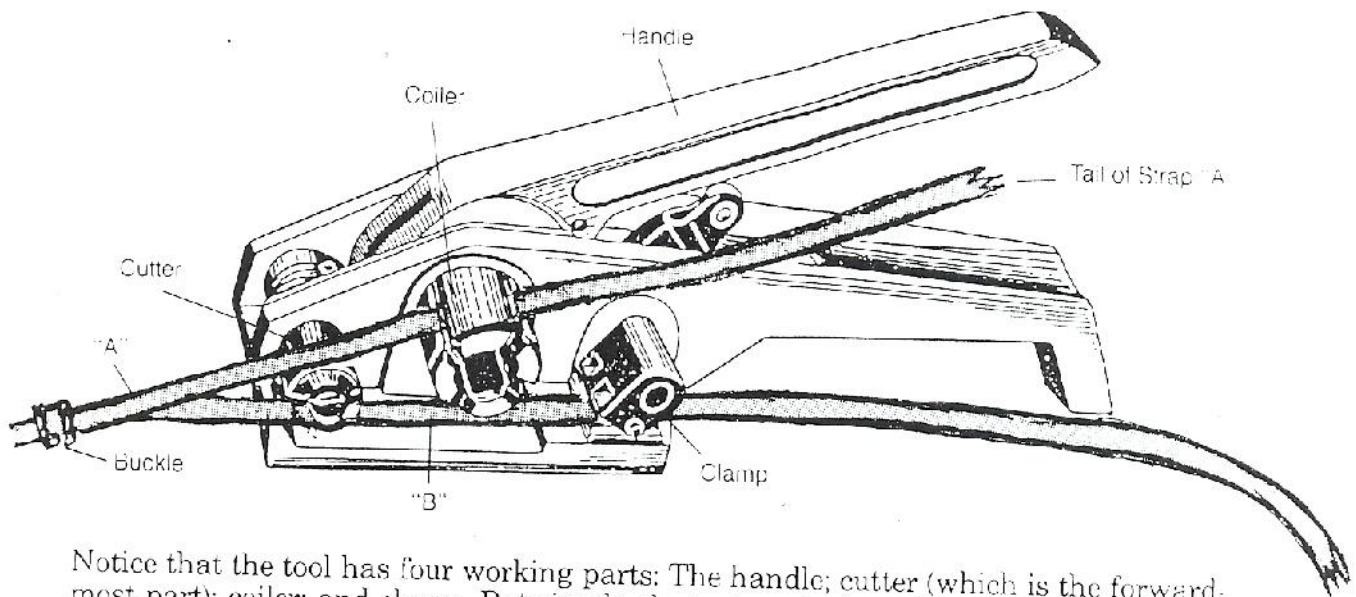
STEP 8



STEP 9



# How To Use The Tensioning Tool



Notice that the tool has four working parts: The handle; cutter (which is the forward-most part); coiler; and clamp. Put simply, the tool works by coiling the 20" tail while clamping the strap below. Call the tail itself strap "A", and the strap below it "B".

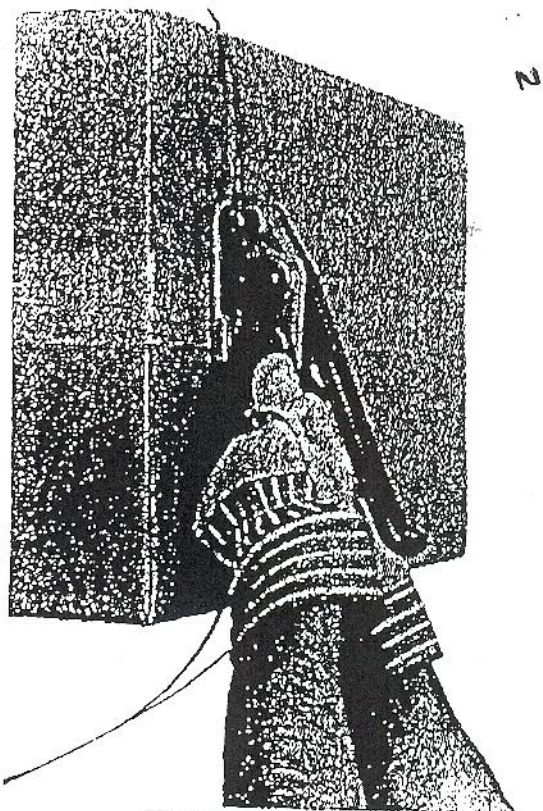
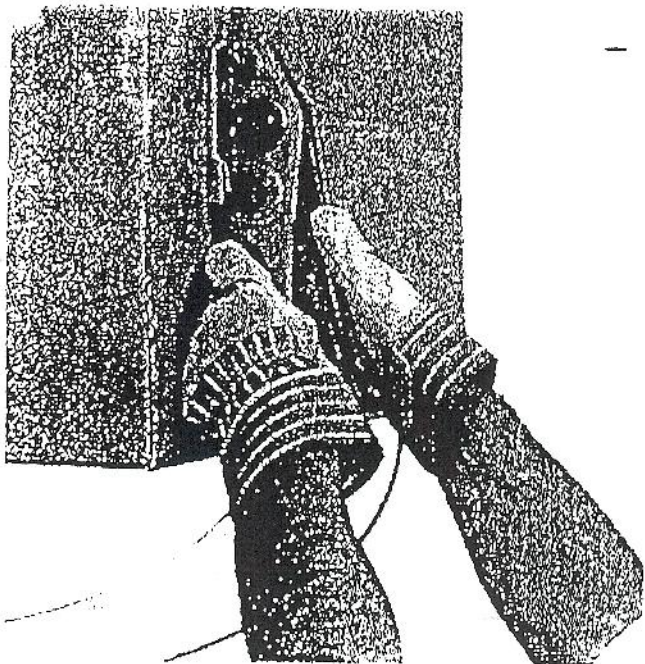
- 1) Press the handle fully downwards, raising the back clamp.
- 2) Slide strap "B" beneath the cutter, coiler and clamp. Release the handle so the jaws in clamp grabs the strap.
- 3) Now take strap "A" and slide it through the slot in only the coiler. The straps are now ready to be tightened.
- 4) Guiding the strap and tool, cock the handle back and forth until desired tension is reached.
- 5) When the strap is sufficiently tight, unravel the tail from the coiler and press handle fully down to release clamped jaw from the base strap for removing tensioner.
- 6) Never cut the tail until after the prepping has been completed; it can be later used to retension the strap if necessary.

**CAUTION:** Do not over tighten any straps.

Operating Instructions

1. Take the tensioner by the right hand and depress tension lever that it touches the housing with the right hand edge and that the end protrudes 2" beyond the tool. Release tension lever.

2. Insert the upper strap into the slot of the cutter mechanism and the windlass. Hold the tool with your left hand and move the tension lever forth and back until the strap is tensioned.



TENSION TOOL INSTRUCTIONS.

Operating Instructions

3. Place the seal over the straps
4. Open the sealer completely and place it squer on top of the seal. Press the sealer levers together to clamp the seal. Remove sealer, depress the tension lever from the tensioner completely and pivot the tensioner away from the strap

